

## **General Description**

We are pushing past every boundary to provide innovative technologies that reduce our impact on the environment. Elara Luxe<sup>TM</sup> is our latest colorant technology for the cosmetic and personal care industry. Elara Luxe embodies clean beauty standards and defines a new class of cosmetic colorants manufactured from all-natural rice protein; a powerful fusion of nature and technology. The first of its kind, anywhere in the world.

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|---|---|---|----|---|---|----|---|---|---|
|   | _ | ~ |    | _ | • | •- | _ |   | _ |

Cosmetics and personal care products:

- lip gloss and lip sticks
- · creams, lotions, soaps
- water-based, oil-based and solvent-based systems

#### **Product Features**

- Fluorescent pigment technology for color enhancing hues
- Formulated to meet clean beauty standards
- Microplastics free
- >97% Renewably plant-based
- Biodegradable
- Vegan / Kosher / Halal Certified
- Non-GMO and Gluten-free

| Available Colors             |                 |  |  |  |
|------------------------------|-----------------|--|--|--|
| Product Code                 | Color           |  |  |  |
| ELX-11                       | Aurora Pink®    |  |  |  |
| ELX-13                       | Rocket Red™     |  |  |  |
| ELX-15US                     | Blaze Orange™   |  |  |  |
| ELX-15EC (shortly available) | Blaze Orange™   |  |  |  |
| ELX-17US                     | Saturn Yellow®  |  |  |  |
| ELX-17EC (shortly available) | Saturn Yellow®  |  |  |  |
| ELX-20                       | Ultra Violet™   |  |  |  |
| ELX-21                       | Corona Magenta™ |  |  |  |
| ELX-37                       | Horizon Blue    |  |  |  |
|                              |                 |  |  |  |

US: Allowed on the American market EC: Allowed on the European Market

## Packaging:

1 box = 5kg (1x5kg) 1 box = 20kg (1x20kg)

MOQ = 5kg

### Storage & shelf life:

24 months when kept in closed original packaging in a dry place at ambient temperature.

### Safety & regulatory:

Safety Data Sheet available on request.

| Typical Physical Properties                                                       |                           |  |  |  |
|-----------------------------------------------------------------------------------|---------------------------|--|--|--|
| Colorant INCI Name: Oryza Sativa, Rice-seed protein, colorant, aluminum hydroxide |                           |  |  |  |
| Delivery form                                                                     | Powder                    |  |  |  |
| Average particle size                                                             | ± 6.0 µm                  |  |  |  |
| Hegman grind                                                                      | 5.0 minimum               |  |  |  |
| Inherently biodegradable                                                          | >65% TOC OECD 301B        |  |  |  |
| Density                                                                           | 0.65 g/ml (5.4 lbs./gal.) |  |  |  |
| Bulk density                                                                      | 0.33g/ml (2.7 lbs./gal.)  |  |  |  |
| Oil absorption                                                                    | 50/100g                   |  |  |  |



# Elara Luxe<sup>TM</sup>

| Processing                |                                                                   |  |  |  |  |  |
|---------------------------|-------------------------------------------------------------------|--|--|--|--|--|
| Glass Transition emp.     | 117°C                                                             |  |  |  |  |  |
| Decomposition temp.       | 266°C                                                             |  |  |  |  |  |
| Pigments are insoluble an | Pigments are insoluble and need to be dispersed (easily stir-in). |  |  |  |  |  |

<sup>(1)</sup>Test methods and Certificate of Analysis (COA) available on request.

### **ELX Series – US Compliance**

| <b>Product Code</b> | INCI Name                                                                     | Lip | Eye | Ext |
|---------------------|-------------------------------------------------------------------------------|-----|-----|-----|
| ELX-11              | Oryza Sativa Rice Seed Protein, Red 22, Red 28,<br>Aluminum hydroxide         | Yes | No  | Yes |
| ELX-13              | Oryza Sativa Rice Seed Protein, Orange 5, Red 28, Aluminum hydroxide          | Yes | No  | Yes |
| ELX-15US            | Oryza Sativa Rice Seed Protein, Yellow 10, Red 22, Red 28, Aluminum hydroxide | Yes | No  | Yes |
| ELX-17US            | Oryza Sativa Rice Seed Protein, Yellow 10, Aluminum hydroxide                 | Yes | No  | Yes |
| ELX-20              | Oryza Sativa Rice Seed Protein, Red 28, Ext. Violet 2, Aluminum hydroxide     | No  | No  | Yes |
| ELX-21              | Oryza Sativa Rice Seed Protein, Red 28, Aluminum hydroxide                    | Yes | No  | Yes |
| ELX-37              | Oryza Sativa Rice Seed Protein, Blue 1, Aluminum hydroxide                    | Yes | Yes | Yes |

Use in accordance with the usage and restrictions outlined in 21 CFR Part 74 Subpart C and 21 CFR Part 82 Subparts B, C, and D.

## **ELX Series – EC Compliance**

| <b>Product Code</b>          | INCI Name                                                                       | Lip | Eye | Ext |
|------------------------------|---------------------------------------------------------------------------------|-----|-----|-----|
| ELX-11                       | Oryza Sativa Rice Seed Protein, Red 22, Red 28,<br>Aluminum hydroxide           | Yes | Yes | Yes |
| ELX-13                       | Oryza Sativa Rice Seed Protein, Orange 5, Red 28, Aluminum hydroxide            | Yes | Yes | Yes |
| ELX-15EC (shortly available) | Oryza Sativa Rice Seed Protein, Yellow E104, Red 22, Red 28, Aluminum hydroxide | Yes | Yes | Yes |
| ELX-17EC (shortly available) | Oryza Sativa Rice Seed Protein, Yellow E104,<br>Aluminum hydroxide              | Yes | Yes | Yes |
| ELX-20                       | Oryza Sativa Rice Seed Protein, Red 28, Ext. Violet 2, Aluminum hydroxide       | No  | No  | Yes |
| ELX-21                       | Oryza Sativa Rice Seed Protein, Red 28, Aluminum hydroxide                      | Yes | Yes | Yes |
| ELX-37                       | Oryza Sativa Rice Seed Protein, Blue 1, Aluminum hydroxide                      | Yes | Yes | Yes |



## ELX-11, Elara LuxeTM Aurora Pink® Composition

| Component INCI Name             | CAS<br>Number | EC<br>Number | Concentration | Function               |
|---------------------------------|---------------|--------------|---------------|------------------------|
| Oryza Sativa, Rice Seed Protein |               |              | 96.95%        | Absorbent, Antioxidant |
| Red 28 (C.I. 45410)             | 18472-87-2    | 242-355-6    | 1.25%         | Colorant               |
| Red 22 (C.I. 45380)             | 17372-87-1    | 208-953-6    | 1.00%         | Colorant               |
| Aluminum hydroxide              | 21645-51-2    | 244-492-7    | 0.80%         | Additive               |
| Total                           |               |              | 100.00%       |                        |

<sup>%</sup> Natural ISO 16128-1 = 97.75%

## ELX-13, Elara LuxeTM Rocket RedTM Composition

| Component INCI Name             | CAS<br>Number | EC<br>Number | Concentration | Function               |
|---------------------------------|---------------|--------------|---------------|------------------------|
| Oryza Sativa, Rice Seed Protein |               |              | 96.92%        | Absorbent, Antioxidant |
| Red 28 (C.I. 45410)             | 18472-87-2    | 242-355-6    | 1.52%         | Colorant               |
| Orange 5 (C.I. 45370:1)         | 596-03-2      | 209-876-0    | 0.76%         | Colorant               |
| Aluminum hydroxide              | 21645-51-2    | 244-492-7    | 0.80%         | Additive               |
| Total                           |               |              | 100.00%       |                        |

<sup>%</sup> Natural ISO 16128-1 = 97.72%

## **ELX-15US, Elara LuxeTM Blaze OrangeTM Composition**

| Component INCI Name             | CAS<br>Number | EC<br>Number | Concentration | Function               |
|---------------------------------|---------------|--------------|---------------|------------------------|
| Oryza Sativa, Rice Seed Protein |               |              | 96.93%        | Absorbent, Antioxidant |
| Red 28 (C.I. 45410)             | 18472-87-2    | 242-355-6    | 0.10%         | Colorant               |
| Red 22 (C.I. 45380)             | 17372-87-1    | 208-953-6    | 1.27%         | Colorant               |
| Yellow 10 (C.I. 47005)          | 8004-92-0     | 305-632-3    | 0.90%         | Colorant               |
| Aluminum hydroxide              | 21645-51-2    | 244-492-7    | 0.80%         | Additive               |
| Total                           |               |              | 100.00%       |                        |

<sup>%</sup> Natural ISO 16128-1 = 97.73%



## ELX-17US, Elara LuxeTM Saturn Yellow® Composition

| Component INCI Name             | CAS        | EC        | Concentration | Function               |
|---------------------------------|------------|-----------|---------------|------------------------|
|                                 | Number     | Number    |               |                        |
| Oryza Sativa, Rice Seed Protein |            |           | 97.45%        | Absorbent, Antioxidant |
| Yellow 10 (C.I. 47005)          | 8004-92-0  | 305-632-3 | 1.75%         | Colorant               |
| Aluminum hydroxide              | 21645-51-2 | 244-492-7 | 0.8%          | Additive               |
| Total                           |            |           | 100.00%       |                        |

<sup>%</sup> Natural ISO 16128-1 = 98.25%

## ELX-20, Elara LuxeTM Ultra VioletTM Composition

| Component INCI Name             | CAS<br>Number | EC<br>Number | Concentration | Function               |
|---------------------------------|---------------|--------------|---------------|------------------------|
| Oryza Sativa, Rice Seed Protein |               |              | 96.7%         | Absorbent, Antioxidant |
| Red 28 (C.I. 45410)             | 18472-87-2    | 242-355-6    | 2.0%          | Colorant               |
| Ext. Violet 2 (C.I. 60730)      | 4430-18-6     | 224-618-7    | 0.5%          | Colorant               |
| Aluminum hydroxide              | 21645-51-2    | 244-492-7    | 0.80%         | Additive               |
| Total                           |               |              | 100.00%       |                        |

<sup>%</sup> Natural ISO 16128-1 = 98.4%

## ELX-21, Elara LuxeTM Corona MagentaTM Composition

| Component INCI Name             | CAS<br>Number | EC<br>Number | Concentration | Function               |
|---------------------------------|---------------|--------------|---------------|------------------------|
| Oryza Sativa, Rice Seed Protein |               |              | 96.95%        | Absorbent, Antioxidant |
| Red 28 (C.I. 45410)             | 18472-87-2    | 242-355-6    | 2.25%         | Colorant               |
| Aluminum hydroxide              | 21645-51-2    | 244-492-7    | 0.80%         | Additive               |
| Total                           |               |              | 100.00%       |                        |

<sup>%</sup> Natural ISO 16128-1 = 97.75%



## ELX-37, Elara LuxeTM Horizon BlueTM Composition

| Component INCI Name             | CAS<br>Number | EC<br>Number | Concentration | Function               |
|---------------------------------|---------------|--------------|---------------|------------------------|
| Oryza Sativa, Rice Seed Protein |               |              | 96.95%        | Absorbent, Antioxidant |
| Red 28 (C.I. 45410)             | 18472-87-2    | 242-355-6    | 2.25%         | Colorant               |
| Aluminum hydroxide              | 21645-51-2    | 244-492-7    | 0.80%         | Additive               |
| Total                           |               |              | 100.00%       |                        |

<sup>%</sup> Natural ISO 16128-1 = 97.76%